

IN THE SPECIFICATION

Page 1, after the title please insert a new paragraph:

- - BACKGROUND OF THE INVENTION- -

Page 1, after line 21 (as numbered) please insert a new paragraph:

- - SUMMARY OF THE INVENTION- -

Amend the paragraph beginning on page 2, line 28 (as numbered), as follows:

~~Preferably the~~ The first portions and/or second portions of the drum ~~are~~ may be part of the support surfaces, so that a simple structure is achieved.

Amend the paragraph beginning on page 2, line 31 (as numbered), as follows:

~~Preferably the~~ The first portions or the support surfaces ~~extend~~ may extend over the entire surface of the magnets. This does not only result in a further simplified.

Amend the paragraph beginning on page 3, line 17 (as numbered), as follows:

~~Preferably the~~ The holders are manufactured of steel, due to which the effectiveness of the magnets is enhanced.

Amend the paragraph beginning on page 3, line 28 (as numbered), as follows:

From a further aspect the invention provides a belt and tread drum, particularly for shaping a belt layer and/or tread layer or another tyre component provided with metal parts into a circumferential whole, comprising one or more support members arranged at the circumference of the drum, which are provided with a support surface for the tyre component,

wherein the support members are provided with magnet sets having magnets for by magnetically attracting the metal parts retaining the tyre component on the support surface and with holders for the magnets, wherein the drum at the outer side comprises confining portions that may form a unity with the support members, which confining portions confine the magnets and/or the holders in radial outward direction of the drum.

Amend the paragraph beginning on page 4, line 26, as follows:

~~Preferably the~~ The magnets are accommodated in holders that ~~are~~ may be placed from the radial inside in the support members, wherein the support members at the circumferential side comprise portions that engage over the holders and/or over the magnets in tangential and/or axial direction of the drum.

Amend the paragraph beginning on page 4, line 31, as follows:

~~Preferably the~~ The said portions are also part of the support surfaces.

Page 5, after line-2 (as numbered) please insert a new paragraph:

- - BRIEF DESCRIPTION OF THE DRAWINGS- -

Page 5, after line 20 (as numbered) please insert a new paragraph:

- - DETAILED DESCRIPTION OF THE DRAWINGS- -